

SMALL FAB



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3200-20
Job Sheet 179366



5621

Part No: RBE350A93-3200-20

Job Qty: 5 ea

Part Name: Main Gear Box/Rotor Brake Retaining Nut Wrench



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/18/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3200-20 REV:D IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	5 pcs	8/13/18	8/13/18	0.00	5.00	Small Fab-3		MLC JAS
120	QC	5 pcs	8/13/18	8/13/18	0.00	0.00	QC5		38
130	Packaging	5 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	5 Ea	8/13/18	8/13/18	0.00	0.00	QC21		MLC 18-09-25

Part Op
Descriptions: 110 - Pick kit as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1030-E	Case	5 Ea (1 ea)	90-Start up Operation	5091906
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench	5 Ea (1 ea)	90-Start up Operation	5109419
RBE350A93-3200-20-5	Bottom Foam	5 pcs (1 ea)	90-Start up Operation	5097004
RBE350A93-3200-20-7	Top Foam	5 pcs (1 ea)	90-Start up Operation	5097020

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1030-E	5	4	0
	RBE350A93-3200-20-1	5	7	0
	RBE350A93-3200-20-5	5	0	0
	RBE350A93-3200-20-7	5	0	0

Part Specifications

Specifications could not be found.

Plex 6/18/18 11:54 AM dart.logan.david



Container No: S113013



Part: RBE350A93-3200-20

Job No: 179366

Serial No/Batch: S113013

Revision: D

Inspector:

Exp Date:

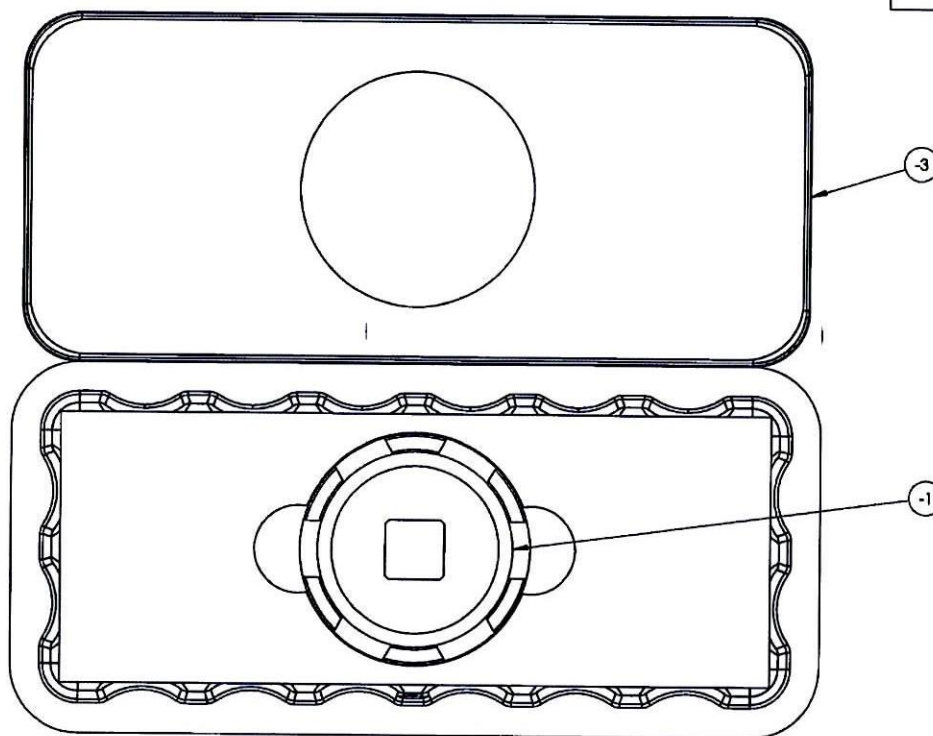
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/24/18

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBE350A93-3200-20-1	MGB/ROTOR BRAKE RETAINING NUT WRENCH	2
-3	1	RBE350A93-3200-20-3	PACKAGING ASSY	3

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	CHANGED UPPER LIMIT TOLERANCE, ADDED "MADE IN USA"	-	4/23/09	RJC	RW
2	CHANGED DIMENSION .500+/- .002 TO .485 TO LOOSEN TOLERANCE PER HELIPRODUCTS INFO. ALSO ADDED .10 CHAMFER AND RADIUS FOR BALL LOCK ON 1/2" DRIVE CHANGED FROM CAD YELLOW PLATING TO BLACK OXIDE TO MATCH OTHER TOOLS. PER DAVE.	-	9/29/09	WP	-
3	SCRAPPED ORIGINAL DESIGN FOR THIS DESIGN, PER GABRIEL	-	3/4/10	WP	GE
3A	CHD T/N WAS RBEA93-3200-20 IS RBE350A93-3200-20	-	10/20/13	CFS	RW
D	ITEM 1 BECAME -1, TEMPLATE UPDATED, ITEM -3 PACKAGING ASSY ADDED	17-799	17.12.21	VM	ML



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

RBE350A93-3200-20 MAIN GEAR BOX/ROTOR BRAKE RETAINING NUT WRENCH

DART AEROSPACE Hawthornbury, Ontario, Canada	
TITLE MAIN GEAR BOX/ROTOR BRAKE RETAINING NUT WRENCH	
PART NO. RBE350A93-3200-20	REV D
TOLERANCES RBE350A93-3200-20 (UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR AS SHOWN UNLESS OTHERWISE SPECIFIED) DIMENSIONS APPLY AFTER FINISHING	
DETAILS AND DATE	
DESIGNED BY: VM 17/12/21	TOLERANCES: .005 ± .005 FRACTIONS: ± 1/8
DRAWN BY: VM 12/21/2017	XXX ± .01 ANGLES: ± .5°
CHECKED BY: VM 01/02/2018	XX ± .1 SURFACE: ± .1
INFO REVIEW BY: DD 01/02/2018	ROUGHNESS
APPROVED BY: ML 01/04/2018	SCALE: NTS SHEET 1 OF 6
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